### **NASA SBIR/STTR Technologies**



# **Environmentally Durable C/SiC Turbomachinery Structures**

PI: Uday Kashalikar / Foster-Miller, Inc., Waltham, MA Proposal No.: 03-A4.03-7393

# <u>Identification and Significance of Innovation</u>

- PIP based CMCs are needed for turbomachinery but do not have adequate environmental durability because of inherent 10 to 20% interconnected porosity
- Foster-Miller will infiltrate and seal this porosity with high temperature glass that will not reduce temperature resistance
- Capillarity based infiltration process is low cost, short, and suitable for components of realistic shape and size
- Oxide infiltrant provides excellent environmental durability

# FosterMiller's Proprietary OxygenFree SiC CMC Technology Coat Component with Slurry of Glass Sealant In Alcohol Carrier Melt Glass, Infiltrate and Seal Porosity Environmentally Durable SiC CMC Component 629-IBDP-040053-5

Capillarity Based Infiltration/Sealing of CMC Porosity with Oxide Melt

# Technical Objectives and Work Plan

- To prove that the interconnected porosity can be infiltrated and sealed with oxide glass/ceramic material
- To show improvement in environmental durability at 1500 °C in air and in  $H_2$  rich steam

Work plan includes analyses and key fabrication/test tasks:

- Select fiber, interface coating and SiC matrix precursor
- Produce SiC CMC specimens via PIP processing
- Select glass infiltrant and process
- Infiltrate PIP densified CMC specimens and determine improvement in environmental durability
- Conduct feasibility assessment

# NASA and Non-NASA Applications

- Rocket propulsion structures such as turbine blades, nozzle ramp, thrust chamber, etc.
- Space optical bench and mirror components
- Turbine engine components such as turbine blades and stator vanes, combustion chamber
- Industrial, tribological applications aircraft brakes, pump vanes, textile guides

### Contacts

### **Uday Kashalikar**

(781) 684-4125

ukashalikar@foster-miller.com

### **Susan Dorsey**

(781) 684-4242

sdorsey@foster-miller.com

CONFIDENTIAL PROPRIETARY INFORMATION